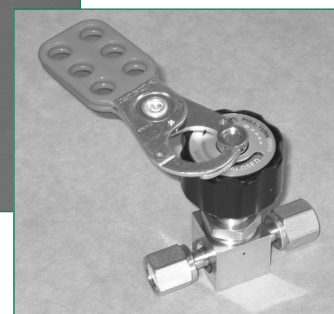
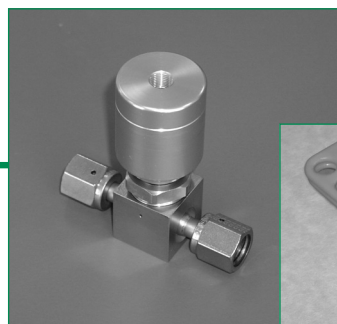


# SERIES AP 40, 45 & 46

## 3/8 INCH DIAPHRAGM VALVE

Springless – manual and pneumatic (NC & NO)



- Stainless steel 316L VAR secondary remelt or super alloy construction
- Replaceable seat
- Operating pressure from 125 psig (9 bar) to 3,000 psig (207 bar)
- LOTO and indicating switch options
- Surface finish  
15 Ra max/10 Ra avg  
(10, 7 & 5 Ra max options)
- Flow capacity 0.5 C<sub>v</sub>
- Manual valves 1/4 turn to multi-turn
- Constant bleed option  
5, 8 and 15 slpm of  
N<sub>2</sub> @ 80 psig (5.5 bar)  
refer to PN 430
- Multi-port options  
available (refer to page 4)
- Two step pneumatic valve  
option: dual operation –  
metered or full open
- Installation and operating  
instructions available at  
[www.aptech-online.com](http://www.aptech-online.com)  
in the Tech Briefs section

### Manual valves

	250 / 17	PSIG / BAR	
		300 / 21	3,000 / 207
<b>AP 4600</b>		●	○
– Round knob, multi-turn			
<b>AP 4625</b>		●	○
– Lever valve, 1/4 turn			
– LOTO, PL 225 optional			
– Lever position indicates valve status			
<b>AP 4650</b>		●	○
– Round knob, 1/4 turn			
– Open/closed status indication window			
– Switch option for remote monitoring			
<b>AP 4652</b>	●		
– Round knob, 1/4 turn			
– Open/closed status indication window			
– Unique design combines scalloped round knob with raised rectangular section			
<b>AP 4657 and 4659</b>	●	●	○
– Round knob, 1/4 turn	AP 4659	AP 4657	AP 4657HR
– Pull, then turn to open – operational safety feature			
– Open/closed status indication window			
– LOTO – integral standard feature			

### Pneumatic valves, normally closed (NC)

	125 / 9	PSIG / BAR	
		300 / 21	3,000 / 207
<b>AP 4000</b>			●
– Switch option for remote monitoring			
<b>AP 4540</b>	●		
<b>AP 4542</b>	●		
<b>AP 4550</b>		●	
– Switch option for remote monitoring			
<b>AP 4571</b>	●		
– Dual mode – metered or full open			

### Pneumatic valve, normally open (NO)

	PSIG / BAR 250 / 17
<b>AP 4580</b>	●
– Switch option for remote monitoring	

All specifications subject to change without notice.

● = Standard ○ = Optional

# ULTRA HIGH PURITY BY DESIGN AND MANUFACTURING

## Engineering Data — Manual valves

Operating pressure	AP 4600, 4625, 4650, 4657, AP 4652, 4659	Vacuum to 300 psig (21 bar); HR option vacuum to 3,000 psig (207 bar) Vacuum to 250 psig (17 bar)
Flow coefficient ( $C_v$ )	AP 4600, 4625, 4650, 4652, AP 4657, 4659	0.5 ( $X_T = 0.6$ )

## Engineering Data — Pneumatic valves

Operating pressure	AP 4540, 4542, 4571 AP 4580 AP 4550 AP 4000	Vacuum to 125 psig (9 bar) Vacuum to 250 psig (17 bar) Vacuum to 300 psig (21 bar) Vacuum to 3,000 psig (207 bar)
Flow coefficient ( $C_v$ )	AP 4540, 4542, 4550, 4571, AP 4580 AP 4000	0.5 ( $X_T = 0.6$ ) 0.35 ( $X_T = 0.6$ )
Status	AP 4000, 4540, 4542, 4550 AP 4580	Normally closed (NC) Normally open (NO)
Actuation pressure	AP 4000, 4540, 4550, 4571, AP 4580 AP 4542	70 to 110 psig (5 to 8 bar) 60 to 110 psig (4 to 8 bar)
Actuation port	AP 4000, 4540, 4580 AP 4542 AP 4550, 4571	1/8 NPT, top port M5, top port M5, side port

## Engineering Data — Other parameters all valves

Inlet and outlet connectors	1/4, 3/8 and 1/2 inch face seal or tube weld
Internal volume	0.12 in <sup>3</sup> (1.94 cm <sup>3</sup> )
Operating temperature	-40° to +160° F (-40° to 71° C)*
Surface finish	15 $\mu$ in. Ra max / 10 $\mu$ in. Ra avg. (0.4/0.25 $\mu$ m) standard; 10 $\mu$ in (0.25 $\mu$ m); 7 $\mu$ in (0.18 $\mu$ m); and 5 $\mu$ in (0.13 $\mu$ m) Ra max optional Optional surface finishes meet or exceed 5 $\mu$ in Ra average
Proof pressure	150% of operating pressures
Burst pressure	300% of operating pressures
Inboard leakage	2 x 10 <sup>-10</sup> sccs
Outboard leakage	2 x 10 <sup>-9</sup> sccs He
Leakage across seat	1 x 10 <sup>-9</sup> sccs He

## Engineering Data — Wetted materials all valves

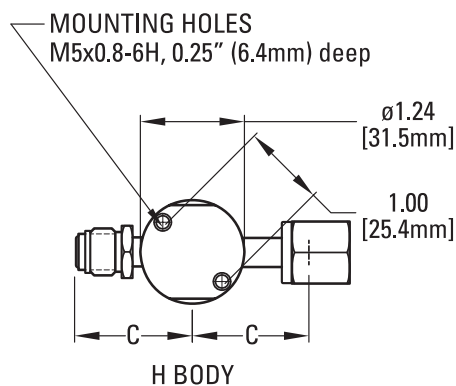
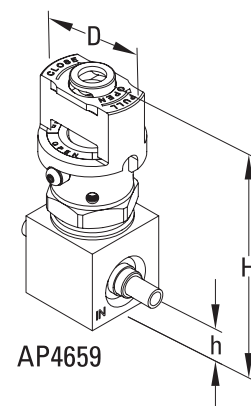
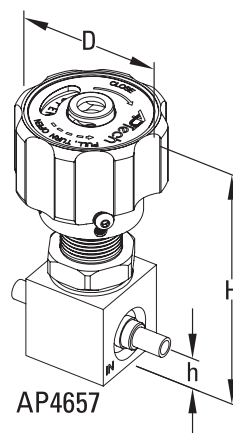
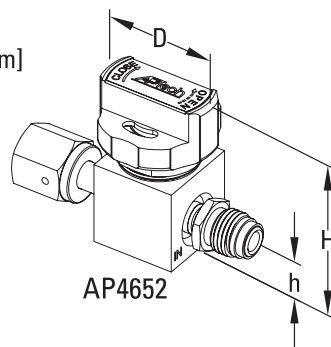
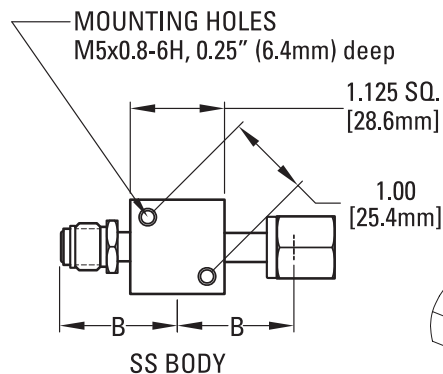
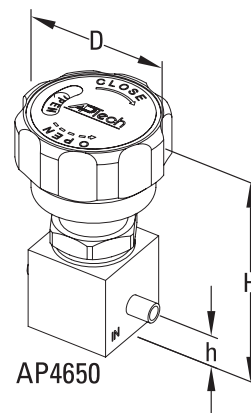
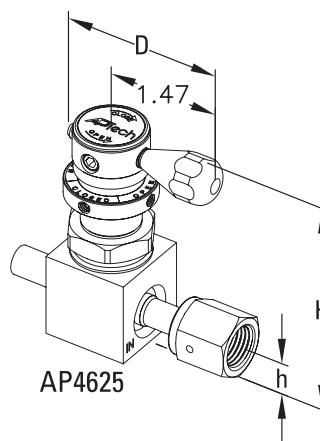
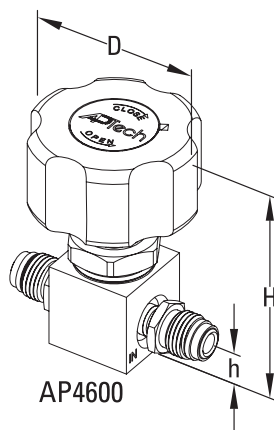
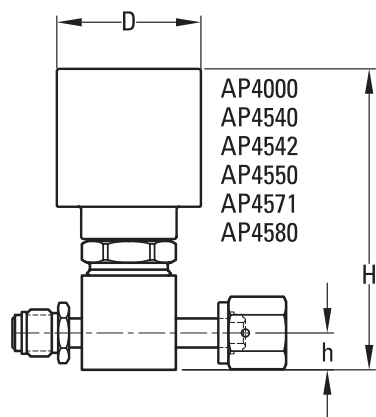
	S	H
Body	SS 316L secondary remelt	Ni-Cr-Mo alloy / UNS N06022
Finish	Electropolished and passivated	Electropolished
Diaphragm	Ni-Co alloy / UNS R30003	Ni-Co alloy / UNS R30003
Seat	PCTFE (Polyimide optional)	PCTFE

## AP 4571 — Metered flow range tolerance at 80 psig N<sub>2</sub> inlet, 0 psig outlet

10 to 20 slpm	+/- 6 slpm
21 to 50 slpm	+/- 10 slpm
51 to 100 slpm	+/- 15 slpm
101 to 200 slpm	+/- 20 slpm
201 to 350 slpm	+/- 25 slpm

\*VS option 14° to 194°F (-10° to + 90°C).

All specifications subject to change without notice.



- Metric dimensions are for reference only.
- Height of the valve (H) is an approximate value.
- All specifications subject to change without notice.
- All manual valves are shown in open position.

VALVE	D		H	
	inch	mm	inch	mm
AP4000	ø1.98	50.3	~4.10	104
AP4540	ø1.46	37.1	~3.49	89
AP4542	ø1.57	40.0	~2.24	57
AP4550	ø1.37	34.8	~3.28	83
AP4580	ø1.46	37.1	~3.17	81
AP4571	ø1.72	43.7	~3.63	92
AP4600	ø2.12	53.8	~3.00	76
AP4625	2.04	51.8	~2.94	75
AP4650	ø1.87	47.5	~3.02	77
AP4652	ø1.50	38.0	~2.17	55
AP4657	ø1.87	47.5	~3.60	91
AP4659	ø1.30	33.0	~3.13	80

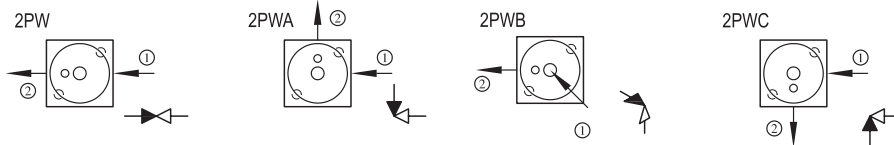
STAINLESS STEEL BODY				
CONNECTION	B		h	
	inch	mm	inch	mm
FV4, MV4	1.390 ±.010	35.3	0.44	11.2
TW4	1.060 ±.010	26.9	0.44	11.2
FV6, MV6	1.930 ±.010	49.0	0.44	11.2
TW6	1.325 ±.010	33.7	0.44	11.2

Ni-Cr-Mo ALLOY				
CONNECTION	C		h	
	inch	mm	inch	mm
FV4, MV4	1.450 ±.010	36.8	0.44	11.2
TW4	1.080 ±.010	27.4	0.44	11.2
FV6, MV6	1.930 ±.010	49.0	0.44	11.2
TW6	1.325 ±.010	33.7	0.44	11.2

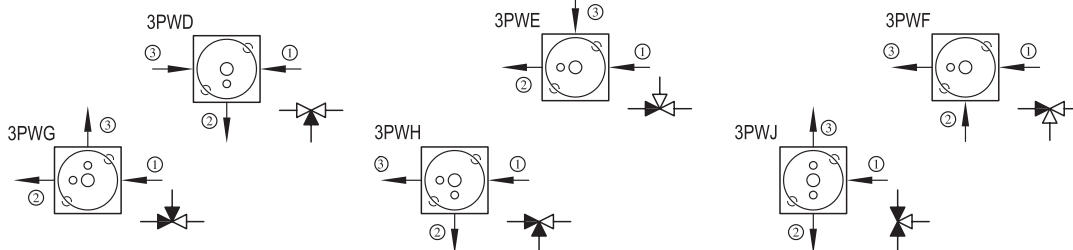
# ULTRACLEAN TECHNOLOGY BACKED BY SERVICE AND SUPPORT



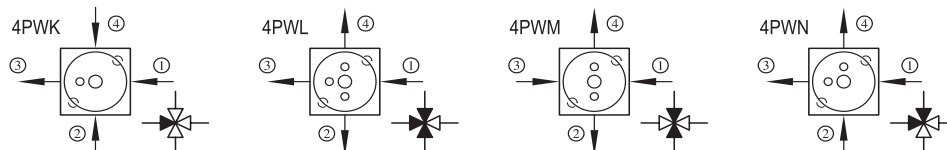
Top View (Mounting holes on bottom)



2 PORTS



3 PORTS



4 PORTS

- Valves are illustrated top view looking down through the valve. Mounting holes on the valve bottom are shown for reference.
- INLET (Upstream) is defined as a port connected to the region below the valve seat. It is illustrated with an arrow pointing towards the valve body or an "empty" triangle on the schematic. OUTLET (Downstream) is defined as a port connected to the region above the seat and below the diaphragm. It is illustrated with an arrow pointing away from the valve body or a "filled" triangle on the schematic.
- The traditional flow direction is INLET to OUTLET, but AP Tech valves may be employed in either flow direction.
- End connections are specified in numerical order per the diagram's numbered arrows.

**CAUTION:** Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

Sample Order Number

AP 4652S 2PW MV6 MV6

AP 4652 | Series

AP 4000, 4540, 4542, 4550  
AP 4571, 4580  
AP 4600, 4625  
AP 4650, 4652, 4657, 4659

S | Material

S = Stainless steel (SS)  
H = Ni-Cr-Mo alloy / UNS N06022

Surface  
Finish  
Option

M = 10  $\mu$ m. Ra max  
V = 7  $\mu$ m. Ra max  
X = 5  $\mu$ m. Ra max

2PW | Ports

2PW = 2 ports welded  
3PW = 3 ports welded  
4PW = 4 ports welded

Porting  
Designation  
Option

X = Letter code for available  
porting option  
Refer to porting options above.

MV6 MV6 | Connections  
Inlet / Outlet  
or

① ② ③ ④

Options

FV4 = 1/4 inch face seal female  
MV4 = 1/4 inch face seal male  
TW4 = 1/4 inch tube stub weld  
FV6 = 3/8 inch face seal female  
MV6 = 3/8 inch face seal male  
TW6 = 3/8 inch tube stub weld

1.75 = 1.75" face to face TW4, TW6  
(AP 4542 not available)  
VS = Polyimide Seat  
P = Panel mount, manual valves\* (except 4652)  
IS = Indicating switch\* (AP 4000 only)  
IPC = Indicating switch, NC\* (AP 4550 & 4580 only)  
IPO = Indicating switch, NO\* (AP 4550 & 4580 only)  
ISH = Indicating switch\* (AP 4650 only)  
HR = Higher inlet pressure\*\*  
MXXX = 4571 metered adjusts flow in slpm  
at 80 psig N<sub>2</sub>\*\*\*  
SC = Short bonnet

\*Refer to manual for installation  
information.

\*\*HR only available with AP  
4600, 4625, 4650 and 4657.

\*\*\*NOTE: Replace XXX with flow  
rate using 3 digits, example 50  
slpm = M050.

AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.