

## PISTON PRESSURE SWITCH

DS-307 / DS-302

## INTRODUCTION

We are known throughout Europe as a leading specialist for piston pressure switches and provide our customers with a broad range of pressure switch designs.

Many years of experience with material combinations, processing techniques and production tolerances enable us to meet the most varied requirements in a targeted and flexible manner.

Our pressure switches are distinguished by their durable precision, a broad spectrum of applications and uncompromising reliability.

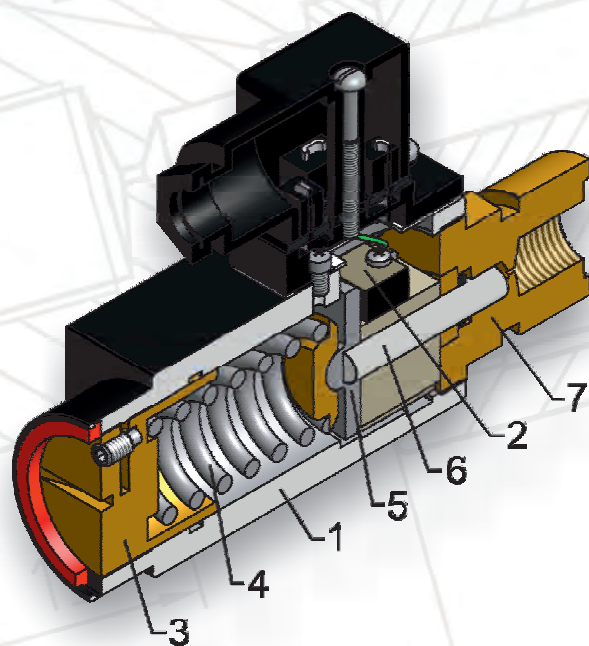
The DS 307/302 is the all-rounder among serial switches (the "original"). It is also extremely reliable under rough ambient conditions, thanks to its robust design. Numerous version options allow it to be used for the most varied tasks in almost every machine.

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## FUNCTION

The pressure switch functions on the basis of the piston-spring principle. The microswitch (2) is actuated if the pressure lies below the configured value. The piston (6) acts against the spring plate (5) when pressure builds up. This braces itself against the continuously-adjustable compression spring (4). The piston (6) transfers the force of onto the spring plate (5) when the configured pressure is reached on the nozzle (7), enabling the microswitch (2) and triggering an electrical signal. The pressure to be monitored is determined by the preload tension of the spring (4). Adjustment is achieved by turning the adjusting element (3). Anticlockwise rotation reduces the switching pressure, while turning in a clockwise direction increases the switching pressure. The adjusting element (3) is fixed with the securing screw. A mechanical stop prevents the compression spring (4) from seizing due to excessive turning.



## TECHNICAL DATA

General information	
design	piston spring-loaded, mechanical stop prevents compression spring seizing due to excessive turning
connection	internal G 1/4 thread or flange surface
adjusting	adjusting screw cover or adjusting knurl
setting protection	fixing cover or lockable adjusting knurl (E10 H2 closure)
installation	arbitrary
weight	basic type 0,5 kg

Hydraulic							
piston diameter	ø 3 mm		ø 4 mm		ø 5 mm	ø 6 mm	
switching pressure ranges	50–600 bar	50–420 bar	20–350 bar	40–240 bar	20–150 bar	10–100 bar	5–55 bar
P max. (standard seal)	800 bar	600 bar	600 bar	500 bar	500 bar	400 bar	300 bar
P max. (SS-seal <sup>1)</sup> )	–	–	400 bar	400 bar	–	200 bar	200 bar
repetitive accuracy	deviation less than 1% (depending on operating range)						
ambient temperature	– 40 °C to + 90 °C						
pressure fluid	oil, oil–water–emulsion						
viscosity range	10 bis 800 mm <sup>2</sup> /s						
load change	≥5x10 <sup>6</sup>						

Electrical	
switch element	electromechanical changeover switch CEE 24; VDE 0630, T85 UL 1054/CSA C22.2 No. 55 6 TSD, T90 pure silver profile contact, gold on silver palladium coated profile contact on request
voltage type	alternating voltage / direct voltage
protection class DIN 60529	IP 65, IP 68 on request
electrical connection	cable socket conforming to EN 175301–803, model type A, Pg11 (Pg9 on request)
cable cross-section	0,5 mm <sup>2</sup> to 1,5 mm <sup>2</sup>
cable diameter	6 mm to 8 mm for Pg9 / 8 mm to 10 mm for Pg11 / 4 mm to 11 mm for 1/2" NPTF
seal	outer jacket seal

Switching power		
voltage	250 V/AC	24 V/DC
max. ohmic load	5 A	5 A
max. inductive load	1 A	4 A

Other details	
housing	black painted aluminium
pressure connection	brass
switch movement	approx. 0.5 mm consequently very little wear on seal and tappet guide
connection plates	for NG 6 and NG 10 valve linking (only for pressure switches suitable for flange connection)

<sup>1)</sup> special low-friction seal

## SERVICE LIFE

The service life of a piston pressure switch depends on numerous factors. Minimum and maximum pressures, cycle rate, load change, hydraulic vibration, the load (amp.) on the electrical switch, etc. Where a pressure switch needs to meet special requirements, we are in a position to address the most varied requirements in a flexible and targeted manner, thanks to our years of experience with material pairings, machining processes and production tolerances.

The pressure switches must be installed so that the device is not exposed to damaging vibrations during operation and eventually cause a failure.

The use of suitable damping materials can significantly extend the service life.



## ORDERING INFORMATION

DS-3\*\* / - /

basic type DS-307 or DS-302

**undesign.** = pipe installation  
**F** = flange connection  
**F/P** = with 90° elbow connection plate  
**(p max. = 350 bar)**  
**SCH** = panel installation  
**V2**<sup>1)</sup> = adjusting knurl with scale  
**AS-H2**<sup>1)</sup> = lockable adjusting knurl with scale  
**(E10 H2 closure)**  
**PO** = sealable  
**(not for versions with scales)**  
**undesign.** = cable socket conforming to EN 175301-803  
**model type A, Pg11 (Pg9 on request)**  
**L-MP 24** = 4-pole 24 V lamp socket  
**LED-34** = 4-pole socket with LED function display  
**MS**<sup>1)</sup> = brass housing  
**SS**<sup>1)</sup> = special low-friction seal,  
 only for following pressure ranges:  
 5– 55 bar 10–100 bar  
 40–240 bar 20–350 bar

(several additional details separated by slash)

Fixed switching points  
 preset by manufacturer:  
 – standard pressure rising  
 – falling if desired

**AUX**<sup>1)</sup> = gold on silver palladium  
**S**<sup>1)</sup> = Viton®fluoroelastomers  
**B** = fixing plate with 2  
 through-holes  
 (see page 6)  
**SK** = special design

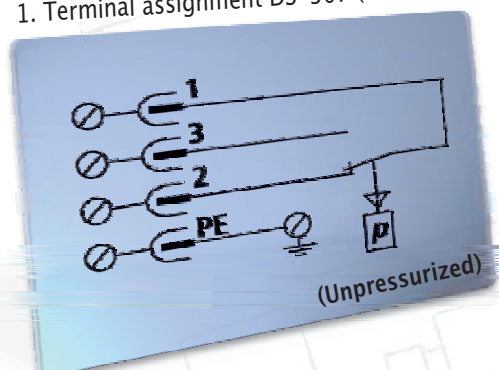
switching pressure ranges	p <sub>max.</sub> standard	p <sub>max.</sub> special SS seal
<b>055</b> = 5– 55 bar	300 bar	200 bar
<b>100</b> = 10– 100 bar	400 bar	200 bar
<b>150</b> = 20– 150 bar	500 bar	–
<b>240</b> = 40– 240 bar	500 bar	400 bar
<b>350</b> = 20– 350 bar	600 bar	400 bar
<b>420</b> = 50– 420 bar	600 bar	–
<b>600</b> = 50– 600 bar	800 bar	–

<sup>1)</sup>Special versions not in stock!

Viton® is a registered trademark of DuPont Performance Elastomers.

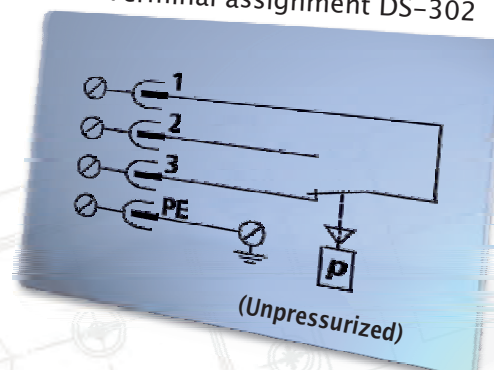
## TERMINAL ASSIGNMENT

1. Terminal assignment DS-307 (standard)



Terminals 1-2: contact breaks if pressure rises  
 Terminals 1-3: contact makes if pressure rises

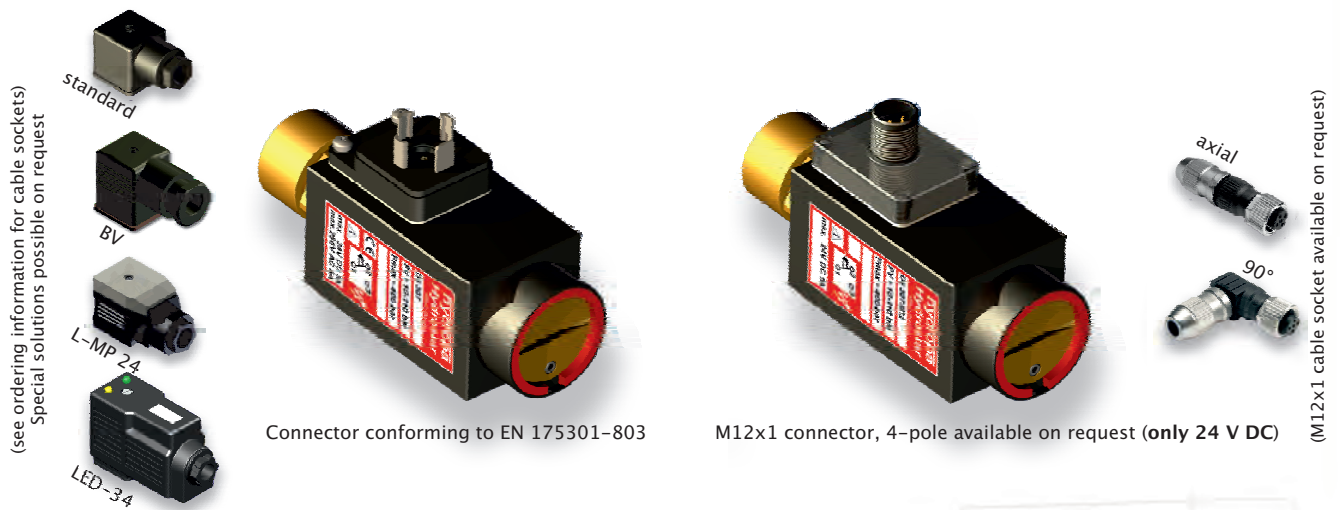
2. Terminal assignment DS-302



Terminals 1-3: contact breaks if pressure rises  
 Terminals 1-2: contact makes if pressure rises

! The protective earth (PE) should be connected in compliance with regulations for the electrical connection. !





## RESET DIFFERENTIAL PRESSURE

### 1. Standard seal (normal version):

The hysteresis achieved during continuous operation is approx. 7–12 % of the final value at a set pressure of approx. 60–70 % of the max. adjustable switching pressure.

#### Example:

In the case of a DS-307-100 pressure switch with a pressure range of 10–100 bar, a hysteresis of approx. 7–12 bar is achieved at a set pressure of 70 bar.

### 2. Special low-friction seal (SS design)

The hysteresis achieved during continuous operation is approx. 3–6 % of the final value at a set pressure of approx. 60–70 % of the max. adjustable switching pressure.

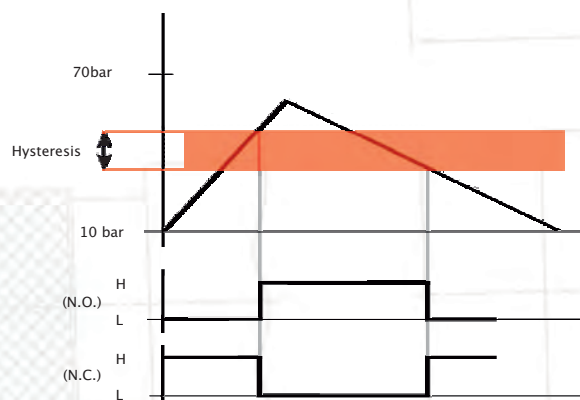
#### Example:

DS-307/SS-100 set pressure: 70 bar --> hysteresis: approx. 3 bar

DS-307/SS-240 set pressure: 200 bar --> hysteresis: approx. 12 bar

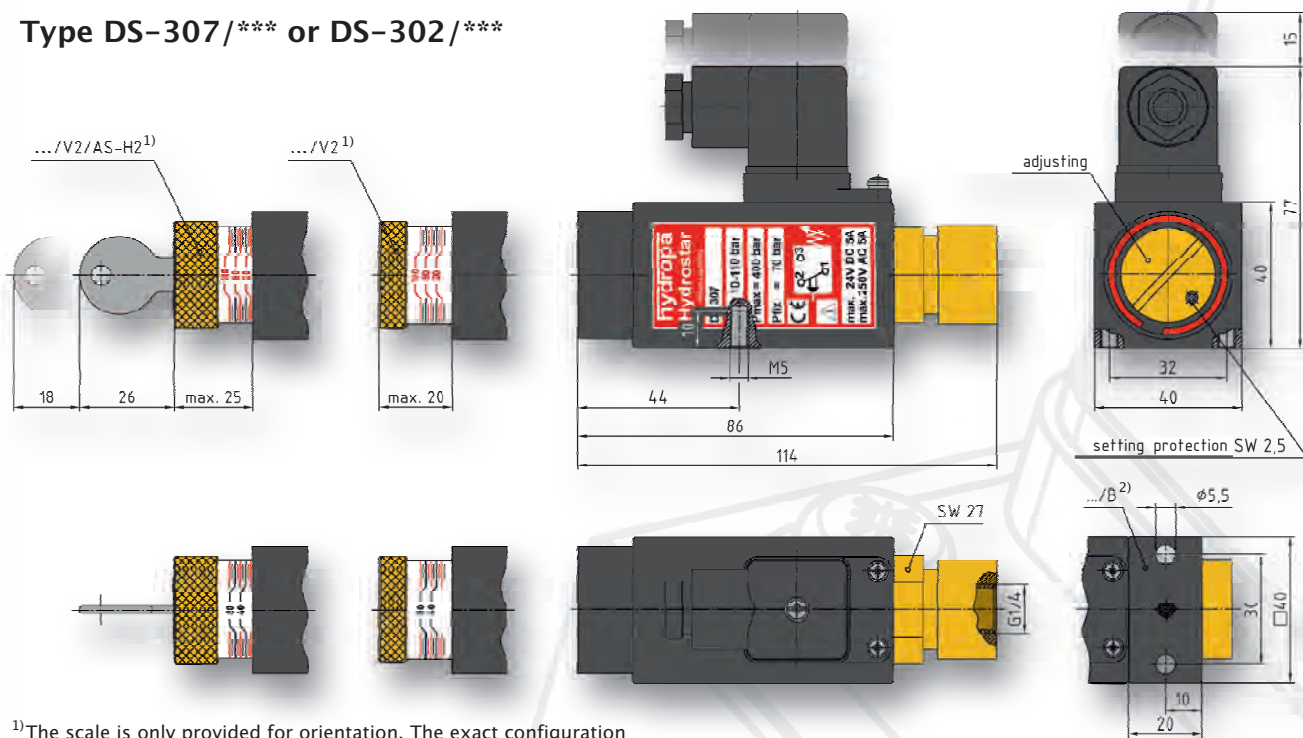
These values depend of course on the temperature and viscosity of the operating medium. The pressure ranges with different piston diameters also influence these values.

## FUNCTION DIAGRAM



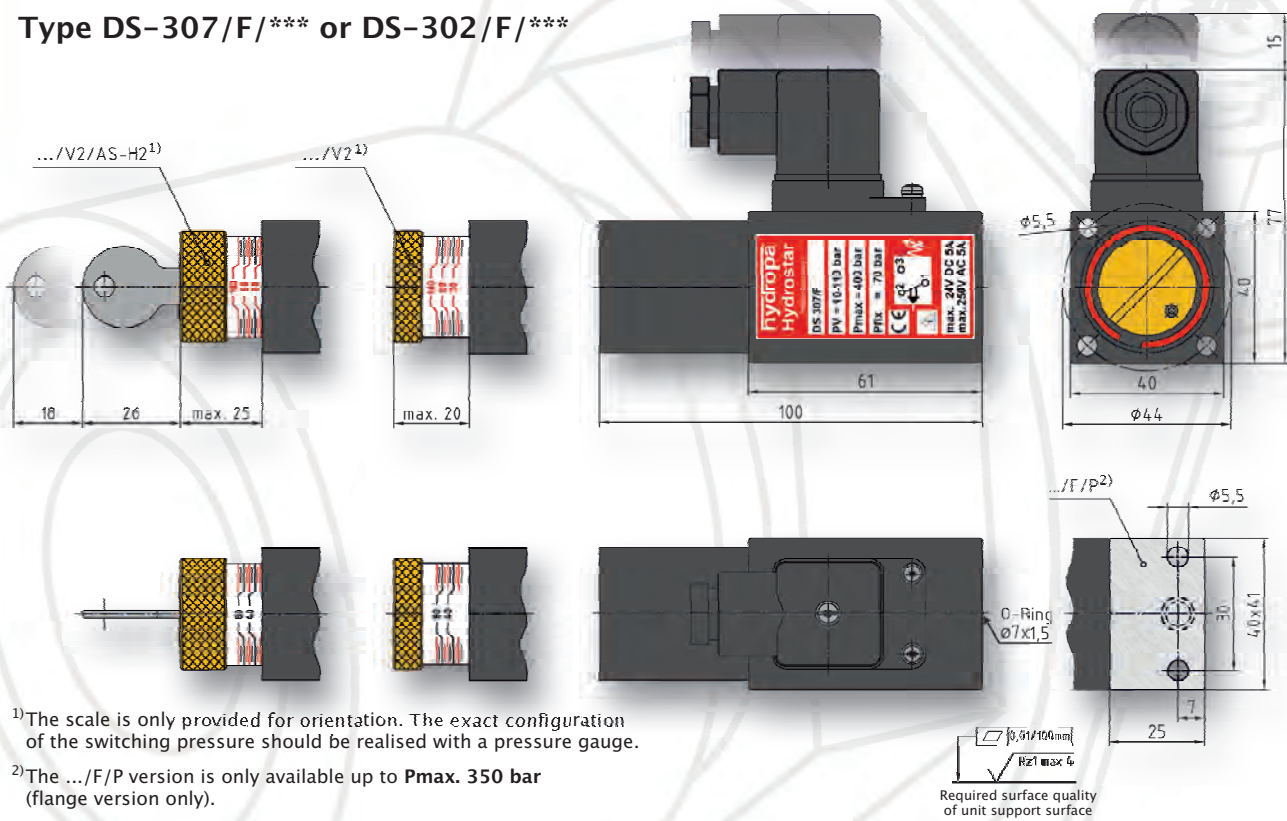
## DIMENSIONS

**Type DS-307/\*\* or DS-302/\*\***



- <sup>1)</sup>The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.  
<sup>2)</sup>The .../B version with 2 two through-holes for fixing can be axially offset through 360° (only for pipe connection version).

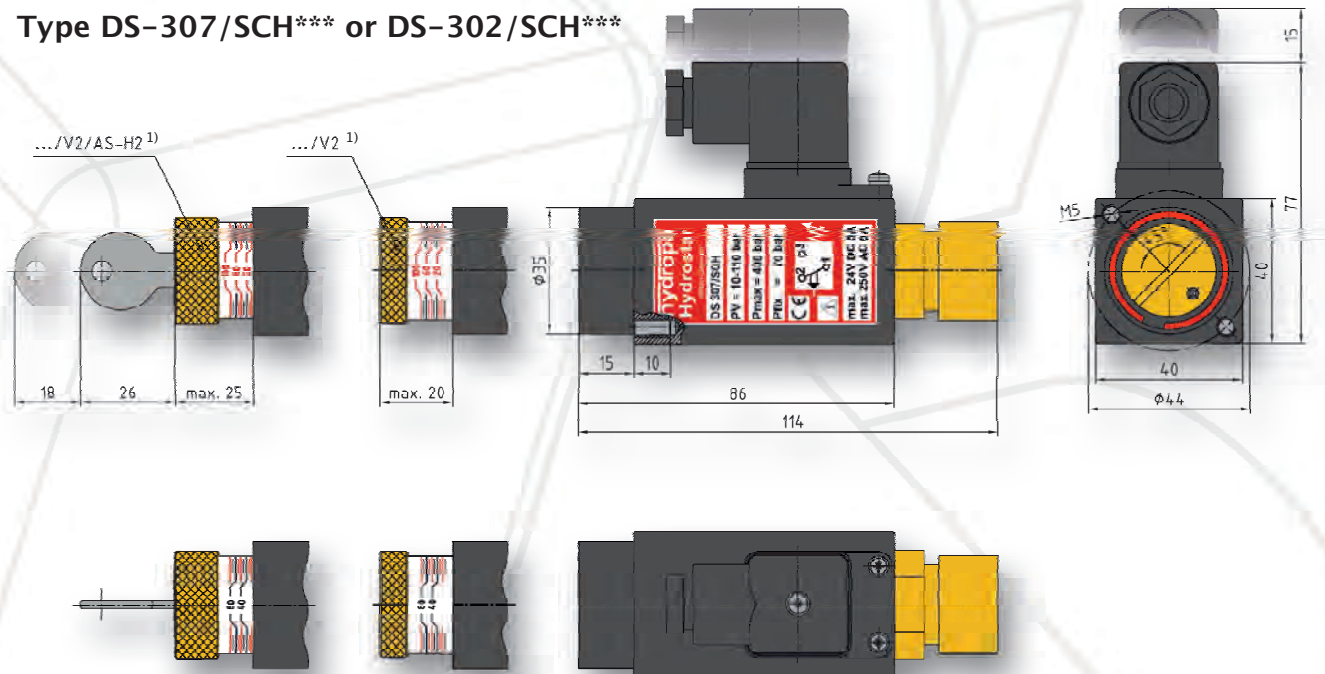
**Type DS-307/F/\*\*\* or DS-302/F/\*\*\***



- <sup>1)</sup>The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.
- <sup>2)</sup>The .../F/P version is only available up to **Pmax. 350 bar** (flange version only).

## DIMENSIONS

Type DS-307/SCH\*\*\* or DS-302/SCH\*\*\*



<sup>1)</sup> The scale is only provided for orientation. The exact configuration of the switching pressure should be realised with a pressure gauge.

## Cable sockets

