



## FEATURES

- Rugged **EPIC®** Seal rated to 175°C – Reduced risk of fire or meltdown in over current conditions. The same technology used for advanced aerospace programs.
- Hermetically Sealed – Designed to meet: UL1604 for Class I & II, Div 2 and Class III for use in hazardous locations, IP67 for temporary water immersion for 30 min, SAE J1171 - external ignition protection, and ISO8846 for protection against ignition around flammable gases.
- Built-in coil suppression for all DC coils – Saves you engineering time and parts cost to add external coil suppression.
- Designed and manufactured in the USA by GIGAVAC
- Stainless steel nuts and mounting inserts, for years of corrosion free service.
- Not position sensitive – can be mounted in any position for ease of installation

## PRODUCT SPECIFICATIONS

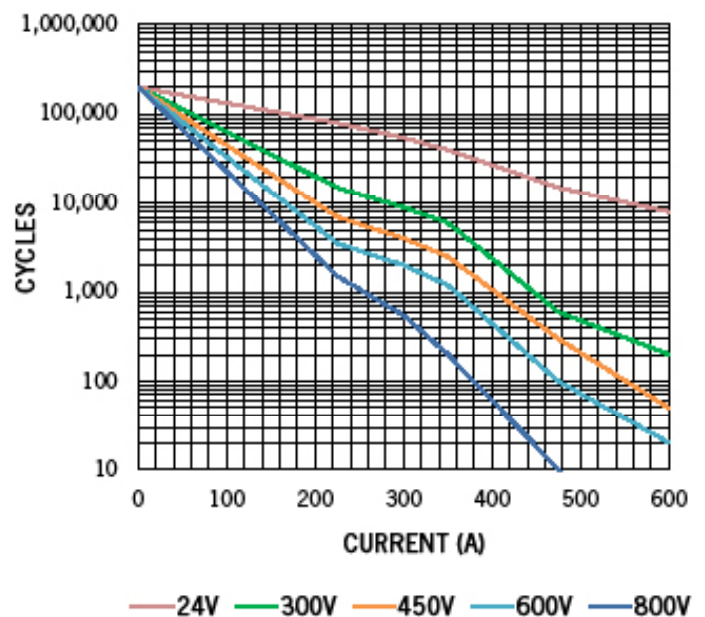
Specifications	Units	Data
<b>Contact Arrangement (main)</b>		
Main	Form X	SPST-NO
Auxiliary (2A, 24VDC) <sup>1</sup>	Form A or B	SPST-NO or SPST-NC
<b>Mechanical Life</b>	cycles	300,000
<b>Contact Resistance<sup>2</sup></b>		
Max	mohms	.3
Typical	mohms	.11 to .2
<b>Operate time<sup>3</sup></b>		
Max	ms	20
Typical	ms	13
<b>Release Time, Max</b>	ms	20
<b>Insulation Resistance<sup>4</sup></b>	Mohms	100
<b>Dielectric at sea level (leakage &lt; 1mA)</b>	VRMS	1500
<b>Shock, 1/2 Sine, 11ms</b>	G peak	20
<b>Vibration, Sinusoidal (500-2000 Hz peak)</b>	G's	15
<b>Ambient Temp Range</b>		
Operating <sup>5</sup>	°C	-55 to +85
Storage	°C	-70 to +150
<b>Weight, Typical</b>	Kg (Lb)	1.6 (3.6)
<b>Environmental Seal</b>	Exceeds IP67 & IP69K	
<b>Salt Fog</b>	MIL-STD-810	

## COIL RATINGS at 25°C

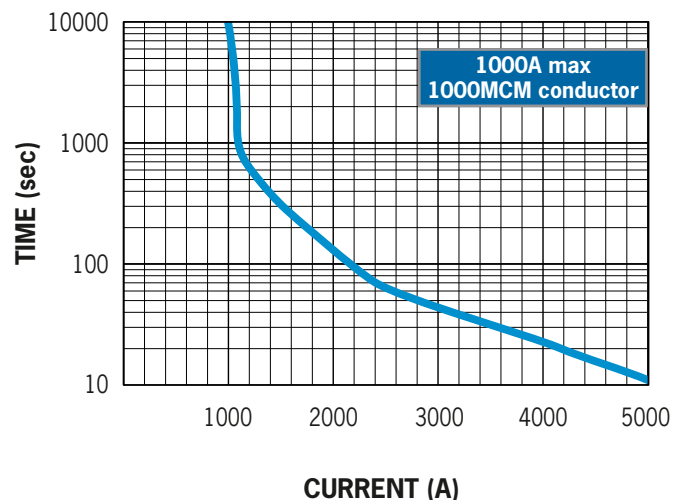
Coil P/N Designation	B	C
<b>Coil Voltage, Nominal</b>	12 VDC	24 VDC
<b>Coil Voltage, Max</b>	16 V	32 V
<b>Pick-Up Voltage, Max<sup>6, 8</sup></b>	8.5 V	16.5 V
<b>Drop-Out Voltage</b>	0.5 to 5.5 V	0.5 to 10 V
<b>Pick-Up Current, Max (250 ms)<sup>6, 7</sup></b>	5.1 A	2.6 A
<b>Coil Current<sup>7</sup></b>	1.28 A	0.64 A
<b>Coil Power<sup>7</sup></b>	14.5 W	14.5 W
<b>Coil Back EMF</b>	0 V	

## POWER SWITCHING AND CURRENT CARRY RATINGS

### DC POWER SWITCHING CYCLES



### CURRENT CARRY vs TIME with 85°C terminal temperature rise



## DIMENSIONS



### Mounting

M6 Bolts

### Case Material

DuPont Zytel FR50  
(25% Glass Filled Nylon)

### Power Connection

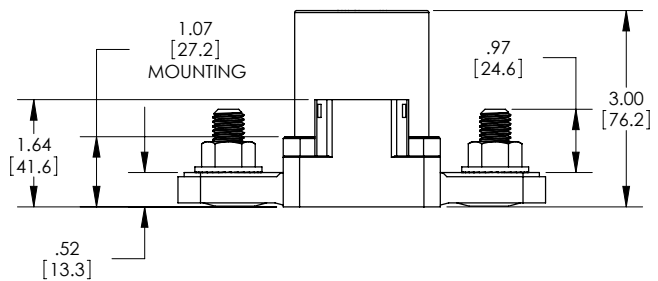
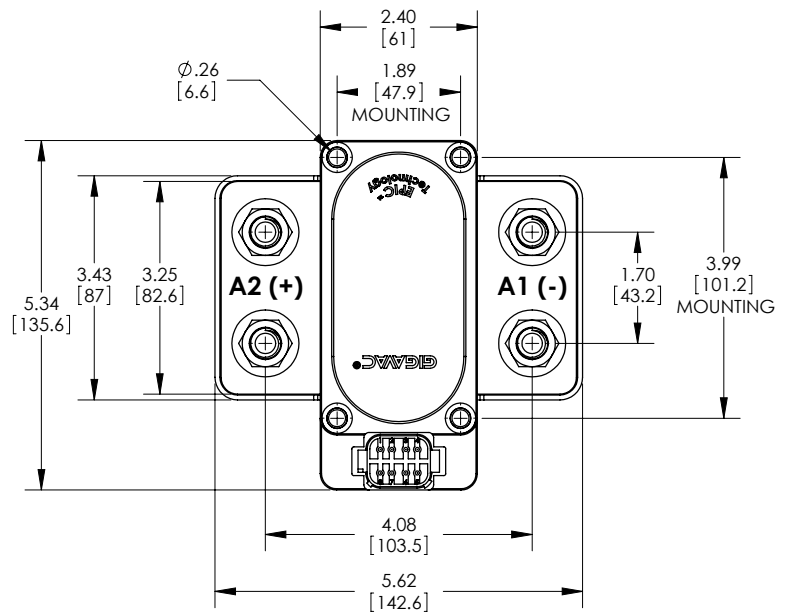
Zinc Plated M12x1.75 Bolt  
Stainless M12x1.75 Flanged Nut

Torque 23-34Nm [200-300in-lb]

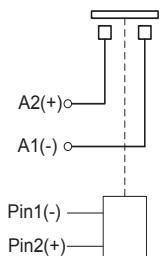
### Mating Connector

Gigavac offers the required mating connector as an assembled unit [\(0697\)](#) or as a component package, see Accessories.

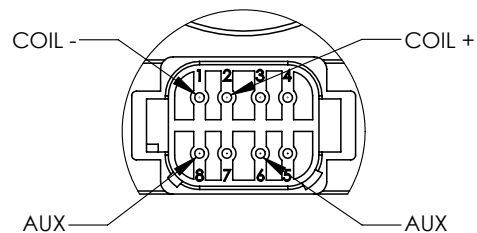
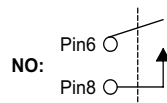
Deutsch Connector Housing P/N: DT06-08SA  
Solid Contact Socket P/N: 0462-201-16141  
Wedge Lock P/N: W8S  
Sealing Plug P/N: 114017  
Crimp Tool P/N: HDT-48-00



### Power Contacts



### Auxiliary contacts (optional)



## PART NUMBER SYSTEM

GX110	B	E	B
Coil Voltage	B = 12 Vdc, internal coil suppression		
	C = 24 Vdc, internal coil suppression		
Coil Termination		E = 8 Pin Deutsch Connector	
Auxiliary Contact			Blank = None
			B = SPST, Normally Open
			C = SPST, Normally Closed

### Notes & Definitions:

- 1 Auxillary contact rating is 2A, 24Vdc Resistive load, 100,000 cycles. Minimum current is 0.1mA, 5V. The auxiliary contact is mechanically linked to the main power contacts.
- 2 Contact resistance measured at currents higher than 100A.
- 3 Operation time is measured at 25°C and includes maximum 7ms bounce.
- 4 Insulation resistance is 50 Mohms after life.
- 5 Contactor can operate up to 125°C in special cases - contact GIGAVAC for details.
- 6 Contactor is operated by a coil that changes resistance with temperature. Since pick-up current, coil current and coil power are specified at nominal voltage, they will be lower than indicated at temperatures above 25°C and higher than indicated at temperatures below 25°C. Similarly, pick-up and drop-out voltages will be higher than indicated at temperatures above 25°C and lower than indicated at temperatures below 25°C.
- 7 Coils are switched internally with a FET, so no fly-back/suppression voltage is seen at the coil inputs.
- 8 For pick-up testing of contactors with dual coils, the voltage can not be ramped up slowly, but must be applied instantly to at least the maximum pick-up voltage. Otherwise, the contactor will not pick-up.

## APPLICATION NOTES

- No external diodes should be added across the coil. The use of additional external coil suppression can slow the release time and invalidate the life cycle ratings, or can cause the contactor not to be able to interrupt the maximum current specified. If lower coil back EMF is required, please contact GIGAVAC for assistance.
- Power switching lifecycles are based on **current flow** from A2(+) to A1(-). For best breaking performance, the contactor should be installed so that current flows from A2(+) to A1(-). There are cases where the contactor will interrupt power in the opposite direction but please contact GIGAVAC to confirm suitability. Direction of current flow is not relevant during make or when flowing on closed contacts. For bi-directional contactors, please contact GIGAVAC.
- Applications with capacitors will require a pre-charge circuit.
- Electrical life rating is based on resistive load with 27µH maximum inductance in circuit. Because your application may be different, we suggest you test the contactor in your circuit to verify life is as required.
- End of life is defined as when the dielectric, insulation resistance or contact resistance fails the specifications listed.