

## Service Manual

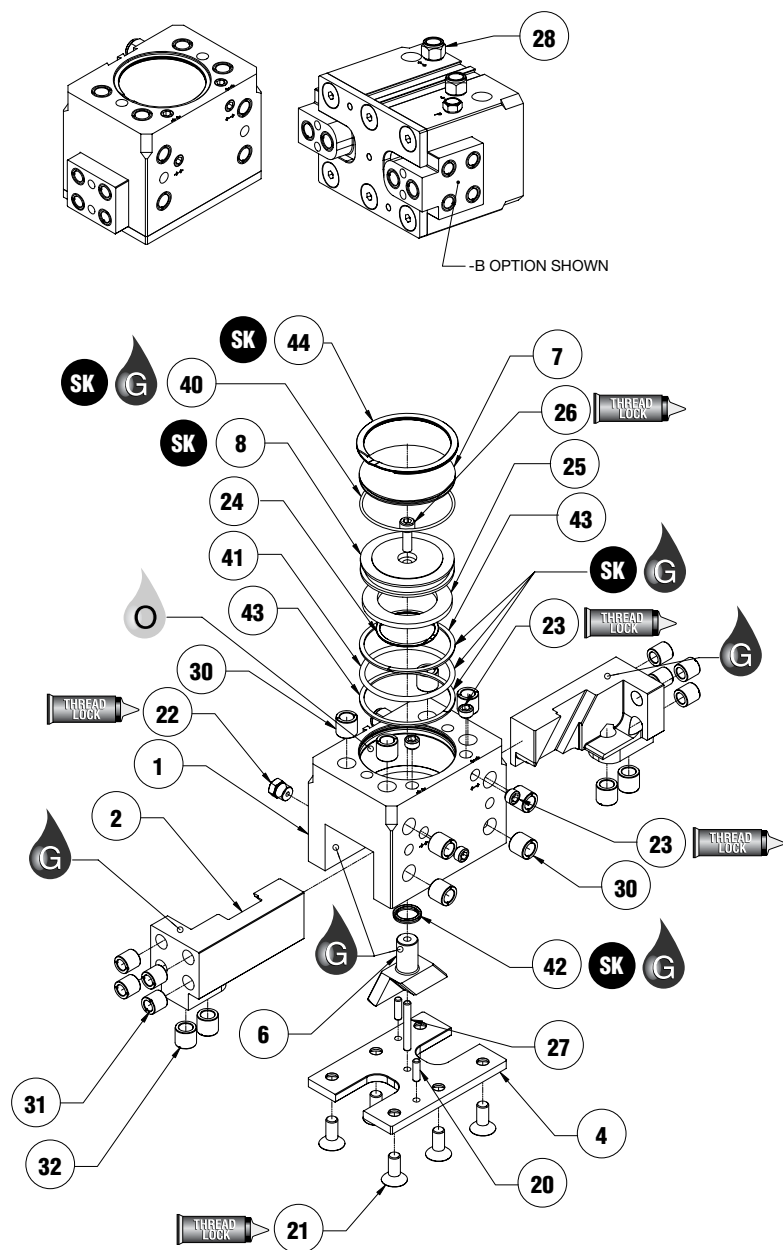
### **ROBOHAND** | DPDS Series



**WARNING:** This is a controlled document. It is your responsibility to deliver this information to the end user of the Destaco Robohand product. Failure to deliver this could result in your liability for injury to the user or damage to the machine. For copies of this manual, call your Customer Service Representative at 1.248.836.6700

# DPDS SERIES

## Parallel Grippers | Maintenance and Assembly Procedure



Item	Qty	Name
01	1	Body
02	2	Jaw
04	1	Bottom Plate
06	1	Shaft Wedge
07	1	Cap
08	1	Piston
20	2	Bottom Plate Locating Dowels
21	6	Bottom Plate Screws
22*	1	Breather Vent Plug (Purge)
23	4	Manifold Port Plugs
24	1	Piston Mag. Ret. Ring
25	1	Piston Magnet
26	1	Piston Mounting Screw
27	1	Shaft guide dowel pin
28*	2	Plumbing Fitting - Adapter - 1/8NPT male to 1/8BSPP female
30*	8	Threaded Inserts (Body)
31*	8	Threaded Inserts (Jaw - End Mount)
32*	4	Threaded Inserts (Jaw - Bottom Mount "B" option only)
40	1	Cap O-ring
41	1	Piston O-ring
42	1	U-cup
43*	2	Piston Teflon Ring
44	1	Cap Ret. Ring

### NOTES:\*

- 1) Contact the Robohand Sales Department for a complete spare parts list with order numbers and prices.
- 2) Item #30 is for size -175 and -250 only.
- 3) Item #31 and #32 are for size -250 only.
- 4) Item #22 Breather vent plug is a set screw plug for sizes -047 & -056.
- 5) Item #43 is for size -175 and -250 only.
- 6) Item #28 is for metric size -175M and -250M only.

**SK Seal Repair Kit Order #'s**  
**See Product Data Sheets**

### Assembly Procedure:

- 1) Install #23 airport plugs with thread-locker.
- 2) Press pins #20 & #27 Into Plate #4.
- 3) Install threaded inserts #30, #31, & #32.
- 4) Install #22 vent or plug with thread-locker.
- 5) Mount magnet #25 to piston #8 with retainer Ring #24.
- 6) Install #28 metric plumbing fitting adapters.
- 7) Lubricate body #1 (jaw cavity & bores).
- 8) Lubricate & install all seals into body, piston, & cap.
- 9) Sub-assemble the #2 jaws on either side of the #6 shaft wedge with lubrication.
- 10) Insert the jaws and shaft wedge sub-assembly into body.
- 11) Insert piston #8 into the body bore and fasten it to the shaft wedge with Mounting screw # 26 using thread locker.
- 12) Install cap #7 into body with retaining ring #44.
- 13) Insert #4 bottom plate with pressed-in pins onto the body and fasten with #21 screws with thread-locker.



Seal Kit Items



Thread Locker



Krytox™ Lubricant



Lightweight Machine Oil



Teflon™ Based Grease

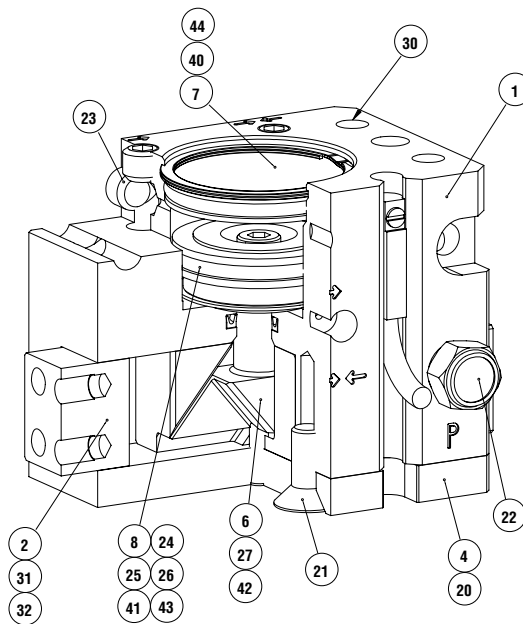


Super Bonder



Third Angle Projection

## Parallel Grippers | Maintenance and Assembly Procedure



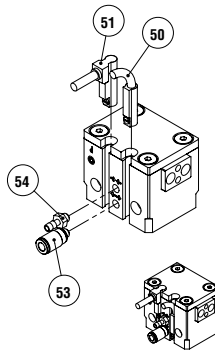
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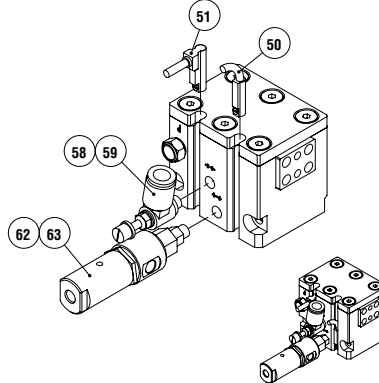
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## Accessory Installation & Adjustment Instructions

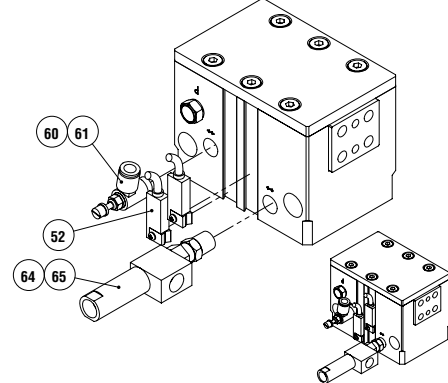
DPDS-047 & DPDS-056



DPDS-088 & DPDS-125



DPDS-175 & DPDS-250



Item	Qty	Name
50	1 or 2	Magneto Resistive Sensor (short barrel) w/Qk. Disconnect
51	1 or 2	Magneto Resistive Sensor (90° barrel) w/Qk. Disconnect
52	1 or 2	Magneto Resistive Sensor (12mm Dovetail) w/Qk. Disconnect
53	1,2 or 3	Plumbing Fitting - M3 male to 3mm OD Push-in Style
54	1,2 or 3	Plumbing Fitting - M3 male to 2mm ID Barb Style
58	1 or 2	Adjustable Flow Control (Imperial) #10-32 elbow - 1/4" OD Push-in Style
59	1 or 2	Adjustable Flow Control (Metric) M5 elbow - 6mm OD Push-in Style
60	1 or 2	Adjustable Flow Control (Imperial) 1/8 NPT elbow - 1/4" OD Push-in Style
61	1 or 2	Adjustable Flow Control (Metric) G1/8 elbow - 6mm OD Push-in Style
62	1	Fail Safe Valve (Imperial) #10-32
63	1	Fail Safe Valve (Metric) M5
64	1	Fail Safe Valve (Imperial) 1/8 NPT
65	1	Fail Safe Valve (Metric) G1/8 (1/8 BSPP)

**NOTE:** Other Plumbing Fittings are available for each size - Consult Factory

### Magneto-Resistive Sensors:

- 1) Insert sensors #50 or #51 from either end of the profile slots and set the sensor with the integrated screw.
- 2) Insert sensor #52 into the dovetail slot at any point and set the sensor with the integrated screw & locking shoe.

### Plumbing Fittings:

- 1) M3 plumbing fittings #53 & #54 can be used in any airport or purge/scavenge port.
- 2) Flow controls can be inserted and used in any open or closed airport to help control the stroke actuation.
- 3) Fail-safe valve can be used in either the open or closed airport to help limit the possibility of dropping the part if air pressure is lost.