

MODEL 725 - INCREMENTAL SHAFT ENCODER



Ø2.5"

FEATURES

Standard Size 25 package (2.5" x 2.5")
Up to 30,000 CPR
Standard and industrial housings
Servo and flange mounting
IP67 sealing available

The Model 725 Accu-Coder® optical shaft encoder is specifically designed for the challenges of an industrial environment. Even with its tough, industrial package, this Size 25 encoder still has the performance to reach resolutions up to 30,000 cycles per revolution. The Model 725 offers both flange and servo mounting options, and is available in two distinctive housing styles: Standard Housing (N) and Industrial Housing (I). The rugged Standard Housing isolates the internal electronics from the shock and stress of the outer environment, while the extra heavy-duty Industrial Housing features a fully isolated internal encoder unit. Isolating the unit prolongs bearing life by using an internal flexible mount to protect the encoder from severe axial and radial shaft loading. The Industrial Housing is the recommended solution for applications subject to continuous side loads, such as those that drive the encoder with a measuring wheel, pulley, or chain and sprocket.

COMMON APPLICATIONS

Motion Control Feedback, Conveyors, Elevator Controls, Machine Control, Food Processing, Process Controls, Robotics, Material Handling, Textile Machines

MODEL 725 ORDERING GUIDE

Blue type indicates price adder options. Not all configuration combinations may be available. Contact Customer Service for details.

725	N	4	S	1000	R	HV	1	F	1	E	X	N	CE
MODEL 725 Size 25 (2.5")			OPERATING TEMPERATURE S 0° to 70° C L -40° to 70° C ² H 0° to 100° C ³			OUTPUT TYPE 5 - 28V In/Out ⁵ OC Open Collector PU Pull-Up Resistor PP Push-Pull HV Line Driver ⁶ 8 - 28V In/5V Out ^{7, 8} H5 Line Driver ⁶ P5 Push-Pull		MOUNTING F Flange S 2.50" Servo R 2.50" Servo Q 2.50" Servo L 2.62" Servo P 5PY		CONNECTOR LOCATION E End S Side		MATING CONNECTOR N No Y Yes	
HOUSING STYLE N Standard Housing I Heavy duty industrial with internal flex mount				CYCLES PER REVOLUTION 1-30,000 See CPR Options below Price adder for >1270					SEALING N No seal 1 IP66 2 IP64 5 IP67		CONNECTOR TYPE¹⁰ W 6-pin MS ⁶ Y 7-pin MS ⁶ X 10-pin MS 9D 9-pin D-subminiature J 5-pin M12 (12 mm) ⁶ K 8-pin M12 (12 mm) standard wiring Z 8-pin M12 (12 mm) optional wiring G Gland, 24" Cable ¹¹	CERTIFICATION N None CE CE Marked ¹²	
SHAFT SIZE S 3/8", 0.375" (standard) 4 1/4", 0.250" 19 5/16", 0.3125" 25 3/8", 0.375" - No flat ¹ 06 6 mm 18 8 mm 21 10 mm					NUMBER OF CHANNELS⁴ A Channel A Channel A Leads B Q Quadrature A & B R Quadrature A & B with Index Channel B Leads A K Reverse Quadrature A & B D Reverse Quadrature A & B with Index	MAXIMUM FREQUENCY 1 Standard 100 kHz 2 200 kHz ≤ 3000 CPR 5 250 kHz > 3000 CPR 3 500 kHz > 6000 CPR ⁹ 4 1 MHz > 10,000 CPR ⁹							

NOTES:

NOTES:

- Available with Industrial Housing (I) only.
- Low temperature option not available with resolutions of 3000 CPR or higher.
- 0° to 85° C for certain resolutions, see CPR Options.
- Contact Customer Service for index gating options.
- 24 VDC max for high temperature option.
- Line Driver not available with 5-pin M12 or 6-pin MS connector. Available with 7-pin MS connector only without Index Z.
- Standard temperature, 60 to 3000 CPR only. Not available with 2400 CPR, 2540 CPR, or 2880 CPR.
- H5 and P5 outputs not available with CE option or any end mount MS connector.
- Standard cable lengths only. For details, please refer to Technical Bulletin TB-116
- For Non-Standard Cable Lengths add a forward slash (/) plus cable length expressed in feet. Example: SG/6 = 6 feet of cable.

Model 725 CPR Options

0001*	0002*	0004*	0005*	0006*	0007*	0008*	0010*	0011*
0012*	0014*	0020	0021*	0024*	0025*	0028*	0030*	0032*
0033*	0034*	0035*	0038*	0040*	0042*	0045*	0050*	0060
0064*	0100	0120	0125	0128*	0144*	0150*	0160*	0192*
0200	0240*	0250	0254*	0256*	0300	0333*	0336*	0360
0400	0500	0512	0600	0625*	0635	0665*	0720	0889
1000	1024	1200	1204*	1250*	1270*	1440	1500	1800
2000	2048	2400*	2500	2540*	2880*	3000*	3600*	4000*
4096*	5000*	6000*	7200*	7500*	9000*	10,000*	10,240*	12,000*
12,500*	14,400*	15,000*	18,000*	20,000*	20,480*	25,000*	30,000*	

* Contact Customer Service for High Temperature Option (H).

° High Temperature Option (H) limited to 85° C maximum for these CPR options.

New CPR values are periodically added to those listed. Contact Customer Service to determine all currently available CPR values. Special disk resolutions are available upon request. A one-time NRE fee may apply.

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MODEL 725 SPECIFICATIONS

Electrical

Input Voltage.....	4.75 to 28 VDC max for temperatures up to 70° C 4.75 to 24 VDC for temperatures between 70° C and 100° C
Input Current.....	100 mA max with no output load
Input Ripple.....	100 mV peak-to-peak at 0 to 100 kHz
Output Format.....	Incremental – Two square waves in quadrature with channel A leading B for clockwise shaft rotation, as viewed from the encoder mounting face. See Waveform Diagrams.
Output Types.....	Open Collector – 100 mA max per channel Pull-Up – Open Collector with 2.2K ohm internal resistor, 100 mA max per channel Push-Pull – 20 mA max per channel Line Driver – 20 mA max per channel (Meets RS 422 at 5 VDC supply)
Index.....	Occurs once per revolution. The index for units >3000 CPR is 90° gated to Outputs A and B. See Waveform Diagrams.
Max Frequency.....	Up to 1 MHz

Electrical Protection.....Reverse voltage and output short circuit protected.
NOTE: Sustained reverse voltage may result in permanent damage.

Noise Immunity.....Tested to BS EN61000-4-2; IEC801-3;
BS EN61000-4-4; DENV 50141;
DENV 50204; BS EN55022
(with European compliance option);
BS EN61000-6-2; BS EN50081-2

Symmetry.....1 to 6000 CPR: 180° (±18°) electrical at
100 kHz output
6001 to 20,480 CPR: 180° (±36°) electrical

Quad Phasing.....1 to 6000 CPR: 90° (±22.5°) electrical at
100 kHz output
6001 to 20,480 CPR: 90° (±36°) electrical

Min Edge Separation.....1 to 6000 CPR: 67.5° electrical at 100 kHz output
6001 to 20,480 CPR: 54° electrical >20,480 CPR: 50° electrical

Rise Time.....Less than 1 microsecond

Accuracy.....Instrument and Quadrature Error: For 200 to 1999 CPR,
0.017° mechanical (1.0 arc minutes) from one cycle to any other cycle. For 2000 to 3000 CPR, 0.01° mechanical
(0.6 arc minutes) from one cycle to any other cycle.
Interpolation error (units > 3000 CPR only) within 0.005° mechanical. (Total Optical Encoder Error = Instrument + Quadrature + Interpolation)

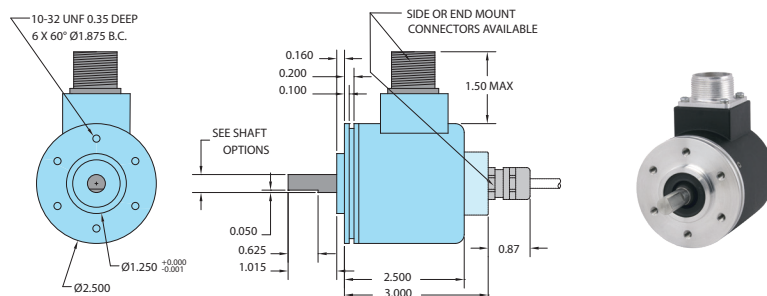
Mechanical

Max Shaft Speed.....	8000 RPM. Higher shaft speeds may be achievable, contact Customer Service.
Shaft Material.....	303 Stainless Steel
Shaft Rotation.....	Bi-directional
Radial Shaft Load.....	80 lb max. Rated load of 20 to 40 lb for bearing life of 1.5 x 10 ⁹ revolutions
Axial Shaft Load.....	80 lb max. Rated load of 20 to 40 lb for bearing life of 1.5 x 10 ⁹ revolutions
Starting Torque.....	1.0 oz-in typical with IP64 seal or no seal 3.0 oz-in typical with IP66 shaft seal 7.0 oz-in typical with IP67 shaft seal
Moment of Inertia.....	5.2 x 10 ⁻⁴ oz-in-sec ²
Housing.....	Black non-corrosive finish
Bearings.....	Precision ABEC ball bearings
Weight.....	20 oz typical

Environmental

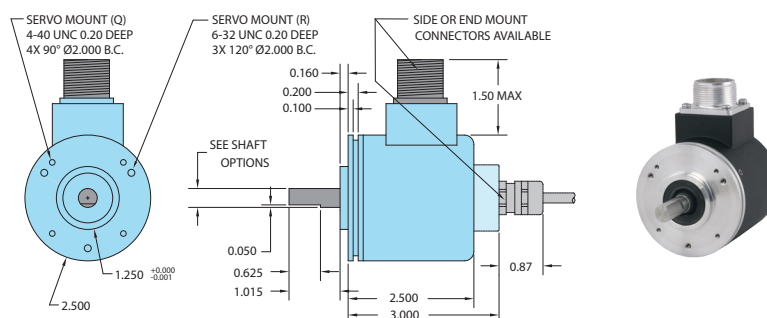
Storage Temp.....	-25° to 85° C
Humidity.....	95% RH non-condensing
Vibration.....	20 g @ 58 to 500 Hz
Shock.....	75 g @ 11 ms duration
Sealing.....	IP50 standard; IP64, IP66 or IP67 optional

MODEL 725 2.5" SERVO MOUNT (S)

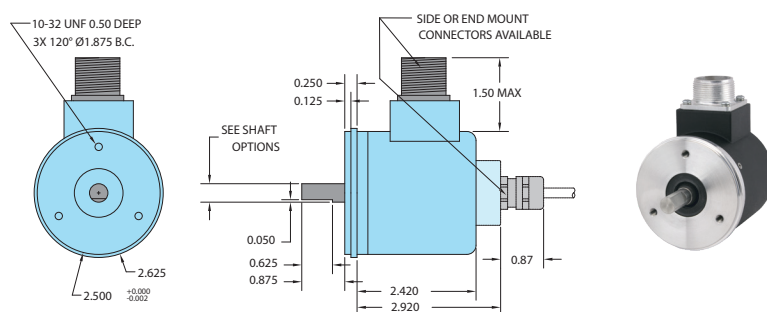


MODEL 725 2.5" SERVO MOUNT (Q)

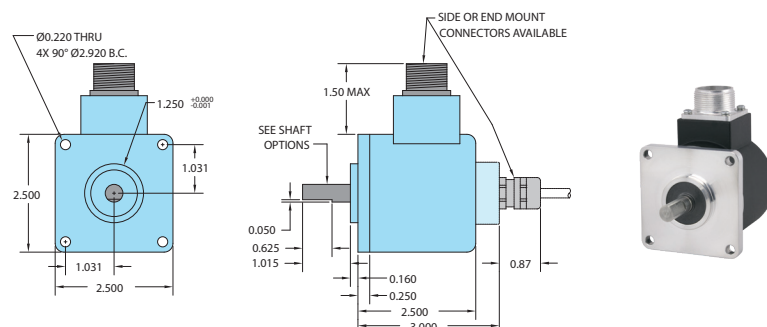
Servo mount (R) has been discontinued and replaced by servo mount (Q)



MODEL 725 2.62" SERVO MOUNT (L)



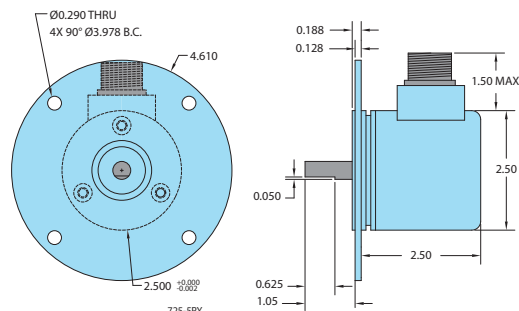
MODEL 725 FLANGE MOUNT (F)



All dimensions are in inches with a tolerance of ±0.005" or ±0.01" unless otherwise specified. Metric dimensions are given in brackets [mm].

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MODEL 725 OPTIONAL 5PY MOUNTING (P)

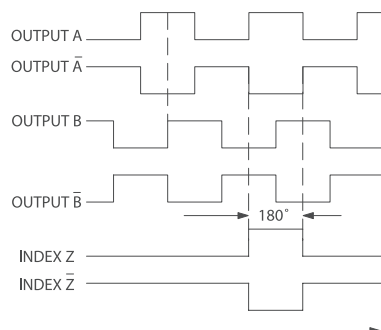


The optional 5PY adapter is made of all aluminum construction and allows the Model 725 encoder to replace DC tachometer technology. The 5PY adapter is mechanically interchangeable with any 5PY tach generator.

All dimensions are in inches with a tolerance of ± 0.005 " or ± 0.01 " unless otherwise specified. Metric dimensions are given in brackets [mm].

WAVEFORM DIAGRAMS

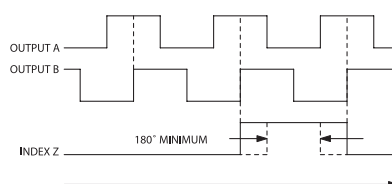
Line Driver and Push-Pull



CLOCKWISE ROTATION AS VIEWED FROM THE MOUNTING FACE

NOTE: ALL DEGREE REFERENCES ARE ELECTRICAL DEGREES. Waveform shown with optional complementary signals \bar{A} , \bar{B} , \bar{Z} for HV output only.

Open Collector and Pull-Up



CLOCKWISE ROTATION AS VIEWED FROM THE MOUNTING FACE

NOTE: ALL DEGREE REFERENCES ARE ELECTRICAL DEGREES.
Index is positive going.

WIRING TABLE

For EPC-supplied mating cables, refer to wiring table provided with cable. Trim back and insulate unused wires.

Function	Gland Cable† Wire Color	5-pin M12**	8-pin M12** Standard Wiring	8-pin M12** Optional Wiring	10-pin MS	7-pin MS HV, H5	7-pin MS PU, PP, OC, P5	6-pin MS PU, PP, OC, P5	9-pin D-sub
Com	Black	3	7	1	F	F	F	A, F	9
+VDC	Red	1	2	2	D	D	D	B	1
A	White	4	1	3	A	A	A	D	2
A'	Brown	--	3	4	H	C	--	--	3
B	Blue	2	4	5	B	B	B	E	4
B'	Violet	--	5	6	I	E	--	--	5
Z	Orange	5	6	7	C	--	C	C	6
Z'	Yellow	--	8	8	J	--	--	--	7
Case	Green	--	--	--	G	G	G	--	8
Shield	Bare*	--	--	--	--	--	--	--	--

* CE Option: Cable shield (bare wire) is connected to internal case.

† Standard cable is 24 AWG conductors with foil and braid shield.

** CE Option: Use cable cordset with shield connected to M12 connector coupling nut.